

# PRODUCT DATA SHEET

## SuperGrip® 30 Minute

FAST CURING PREMIUM POLYURETHANE CONSTRUCTION ADHESIVE

### PRODUCT DESCRIPTION

A transparent polyurethane paste adhesive. SuperGrip 30 Minute is a versatile, ready to use, fast curing, general purpose construction adhesive.

#### USES

Bonding of:

- Edge bonding of particle board flooring
- Timber & MDF
- Marble & stone
- Concrete
- Brick/blocks
- Glass
- Fibre cement
- Tiles
- Rubber
- Metals
- Aluminium

#### CHARACTERISTICS / ADVANTAGES

- 100% waterproof (BS-EN204)
- Incredibly strong
- Bonds almost anything, including LOSP treated timber
- Non drip
- No shrinkage
- Cures in 30 minutes\*
- Interior and exterior use
- High temperature resistance (minus 30°C to +100°C)
- Cures transparent
- Does not stain

### PRODUCT DATA

#### FORM

Transparent polyurethane paste

#### COLOUR

Translucent

#### PACKAGING

310ml cartridges

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**STORAGE****STORAGE CONDITIONS / SHELF-LIFE**

Twelve (12) months from date of production when stored in original, unopened packaging in cool, dry conditions.

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**TECHNICAL DATA****DENSITY**

1.12g/cm<sup>3</sup>

**SOLIDS CONTENT**

100% approximately

**CURE TYPE**

Humidity curing

**APPLICATION TEMPERATURE**

5°C to 35°C

**SERVICE TEMPERATURE**

-30°C to +100°C

**RELOCATION TIME**

Approximately 5-10 minutes depending on temperature and ventilation.

**\*CURE TIME**

Approximately 30 minutes, depending on temperature, moisture content of surfaces and adhesive thickness. Strength will increase over the next 24 hours.

**FLAMMABILITY**

Non flammable

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**System Information****APPLICATION CONDITIONS****SURFACE PREPARATION**

All surfaces must be clean and free from all dust, laitance, scale, rust, loose particles, grease and foreign matter.

**GUN APPLICATION**

- Cut end off cartridge nozzle at a 45° angle to give a 5-6mm bead. Fit cartridge into a Sika gun.
- Apply adhesive thinly to one surface, or both surfaces if very porous or absorbent.
- Join surfaces within 5 minutes. A perfect fit is required for a watertight bond. Clamping or pressing will increase bond strength.
- Clamp time: 20-30 minutes at 15°C to 20°C. Clamp for longer if the temperature is below 10°C or substrate is damp.

**CLEANING**

- Clean up with acetone or white spirit.
- Cured adhesive can only be removed mechanically.

## IMPORTANT NOTES / LIMITATIONS

- One or both of the materials to be bonded must be porous.
- Gap filling capacity is limited.
- Gap-filling performance may be enhanced by a slight moistening of the substrate surfaces.
- A perfect fit of components is required for a watertight bond.
- Surfaces may be damp or slightly moist, but all free liquid water must be removed.
- Fastest bond time will be achieved with dry substrates. It is best practice to increase the clamp time when using damp materials.

## VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## HEALTH AND SAFETY INSTRUCTIONS

### PROTECTIVE MEASURES

- To avoid rare allergic reactions, we recommend the use of protective gloves. Change soiled work clothes and wash hands before breaks and after finishing work.
- Local regulations as well as health and safety advice on packaging labels must be observed.
- For further information refer to the Sika Safety Data Sheet which is available on request.
- If in doubt always follow the directions given on the pack or label.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

## FOR MORE SUPERGRIP® 30 MINUTE INFORMATION:



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